# Veo+ Public Manifest

### April 7, 2021

# 2021-04-07 Veo+ 4.4.0

### **New Features**

3688 Update of the D1S probe dimensions

4308 New Xpair update

### Fixed Issues

3687 New probe in UTstudio+ have all elements activated by default

3694 TCG is not reset when the start path is moved beyond the first point

3717 TCG curve interpolation improvement when a TCG point is outside of the scan

4223 Pulse width value of the MSEB4 probe has been updated.

4259 In extreme configurations, the phased-array PRF could, because of an issue, be applied on the UT channel.

### **Known Issues**

4418 Issue with the propagation mode parameter while using the Autofit A-scan in the FMC scan

# 2020-09-01 Veo + 4.3.0

#### **New Features**

3723 New Probes and Wedges have been added to our data base

3779 Increase the number of PA scans from 6 to 8 scans

3809 New layouts are available

3930 The welcome screen has been refurbished and is now offering the User's Template concept.

4092 For conventional UT configuration the T-loss functionality is now available for DAC/TCG calibration

### Fixed Issues

3787 Index offset is no longer a calibration breaker

# 2020-01-24 Veo+ 4.2.6

#### **New Features**

**3719** Additionnal layout on 3 linear scans set up.

 $\mathbf{3759}\,$  Addition of a new layout A1 S1 A2 S2 C3 A3 L3 S4 A4 S5 A5 L6 C6 A6

# 2019-06-21 Veo + 4.2.4

#### **New Features**

None

#### Fixed Issues

3706 Internal tools enhancement

# 2019-03-28 Veo + 4.2.3

# **New Features**

None, follows other products' software version ID.

# 2019-03-12 Veo + 4.2.2

### **New Features**

3653 Low profile X0AW wedge dimensions update

#### Fixed Issues

**3655** Crash correction in the sensitivity wizard (mono scan)

# 2018-11-22 Veo+ 4.2.1

#### **New Features**

- 3182 Add WP2 New Encoder Configuration File (update Tick/s)
- 3420 Correction of the Focal distance offset for DLA configuration
- **3615** New Layout implementation (4 PA-2 TOFD)
- 3641 Include now Starc and TStarc UT probe file in the internal database
- 3642 New ezDGS Karl Deutsch Probes added in internal database
- 3250 Update D1S Probes Models
- **3254** Width dimensions up to date on D1A wedge series

# 2018-10-17 Veo + 4.2.0

#### **New Features**

None, follows other products' software version ID.

# 2018-04-26 Veo+ 4.1.0

#### **New Features**

- 2454 Linear Scan elements resolution can now be set by user
- 2727 New FMC-TFM software option for VEO+
- 3127 New option to synchronize gate with the previous one
- 3135 Updated Translation for all languages

3157 New option to hide gates ID information in the A-Scan view

3162 Updated Help Files

3185 Increase probe number limitations for multiscan configuration

3188 New option to ask to save configuration file before going to record mode

3193 Tabs and icons look & feel update

#### Fixed Issues

3125 Fix possibility to set thickness at less than 2mm for sectorial scan

### 2018-02-16 Veo+ 3.19.4

### **New Features**

None, follows other products' software version ID.

# 2018-02-16 Veo+ 3.19.3

#### **New Features**

None, follows other products' software version ID.

# 2018-02-01 Veo + 3.19.2

#### **New Features**

116 Updated phased array probes and wedges database

#### **Known Issues**

585 Issues when zooming on views with keyboard

708 Issues converting TCG to DAC with angulated wedge

870 Part Overlay not in correct position when B-Scan orientation is change

# 2017-12-16 Veo+ 3.19.1

#### **New Features**

061 Updated phased array probes and wedges database

#### **Known Issues**

585 Issues when zooming on views with keyboard

708 Issues converting TCG to DAC with angulated wedge

870 Part Overlay not in correct position when B-Scan orientation is change

# 2017-11-24 Veo+ 3.19.0

### **New Features**

None

#### Fixed Issues

980 Fix potential issue in hardware boot sequence causing noise on UT channels

#### **Known Issues**

- 585 Issues when zooming on views with keyboard
- 708 Issues converting TCG to DAC with angulated wedge
- 870 Part Overlay not in correct position when B-Scan orientation is change

# 2017-09-27 Veo+ 3.18.12

#### **New Features**

- 792 New PCS parameter is editable in play mode when using TOFD scan
- 869 New Czech is now a supported language
- $\bf 930~\rm UT$ wedge & probe database update
- 934 New X0 low profile probes and wedges series has been added to the database

#### Fixed Issues

- 448 Windows requests to scan USB after every use with instrument
- 789 Fix Cartesian cursor not showing true depth measurement in certain views
- 806 Fix media browser not moving files properly

#### **Known Issues**

- 585 Issues when zooming on views with keyboard
- 708 Issues converting TCG to DAC with angulated wedge
- 870 Part Overlay not in correct position when B-Scan orientation is change

# 2017-05-05 Veo+ 3.17.11

#### **New Features**

- 378 Configuration Report according to ASME/API/AWS standards
- 691 Optimized features for Pitch & Catch configuration with Phased Array
- 701 New Reload TCG/DAC curve feature when breaking calibration
- 751 New Option to hide documentation for training purposes

#### Fixed Issues

- 512 System asked to save file when pressing shutdown button
- **740** Compatibility issues with files created in version 3.8.2 or earlier
- 799 Fix SDH wedge delay wizard on sectorial scan
- 801 Cursors info missing from expanded reports

#### **Known Issues**

585 Issues when zooming on views with keyboard

708 Issues converting TCG to DAC with angulated wedge

# 2017-04-20 Veo + 3.16.2

### **New Features**

738 New Automatic Reset of Scan Axis for Circular parts

758 New Scrolling Merged C-scan in encoded view

#### Fixed Issues

744 Fix High Resolution problems on long scan axis

#### **Known Issues**

448 Windows requests to scan USB after every use with instrument

585 Issues when zooming on views with keyboard

708 Issues converting TCG to DAC with angulated wedge

# 2017-03-21 Veo + 3.15.4

#### **New Features**

735 Updated Translation for all languages

434 New Scrolling C-scan in encoded view

045 New Cloud Remote access solutions powered by LogMeIn Hamachi

### Fixed Issues

749 Add BIOS programming support for new veo+ COM modules

586 Fix overlapped tabs when using Japanese language

029 Cartesian cursor not showing true depth measurement

199 Data is not erased when using invert scan direction

489 DGS curve dissappearing on load configuration

**592** Crash on save view data to .csv

640 Crash on load .utdata file with Russian language activated

### Known Issues

448 Windows requests to scan USB after every use with instrument

585 Issues when zooming on views with keyboard

**740** Compatibility issues with files created in version 3.8.2 or earlier

# 2017-01-26 Veo+ 3.14.3

#### **New Features**

2272 Prod Tools & Service Centers Improvements

568 Improved WiFi functionalities

#### Fixed Issues

2294 TCG Calibration breaking when dB ref is changed

2604 System switches from russian to english at reboot

601 After Reboot, WiFi password is not recognized

616 Cannot rename folder after moving/copying file into it

1704 Rescue process to factory default cannot be completed properly

1883 Element activation wizard for a scan cancels calibration of other scans

# 2016-10-25 Veo+ 3.13.3

#### **New Features**

None

#### Fixed Issues

2165 TOFD Gate measurements improvement

#### Known Issues

32 File loaded from USB key cannot be saved after removing the key

40 Maximizing Merged C-scan view during acquisition clears the view

635 WiFi refresh button in configuration screen not working. - WA turn OFF/ON the antenna

363 Wheel touch doesn't work while in velocity wizard - WA use arrows

236 In some occasion a split DAC vertical lines is not drawn - WA re-implement the DAC

231 Redundant info in 3D view or wrong abbreviation used for focal distance

### 2016-09-16 Veo+ 3.12.7

#### New Features

1575 New automatic filenaming functionality

1697 New ezDGS functionalities: curve importation from GE probe (single & twin crystal probes)

1569 New PA natural focal mode (no-focusing)

1715 New default FTP user name = ftpuser

1716 New default VNC password = password

2005 New UI language update: Japanese + updates on other languages

1922 Preferred recording drive is SSD for fast record of large files

1952 Integrated wedge is now part of the wedge advanced parameters (yes/no)

2087 DAC to TCG is now available in SCAN menu (stop mode)

#### Fixed Issues

- 263 Reset all in Time-based should reset all data
- 601 WiFi right password isn't recognize correctly after reboot
- 406 Cross Hair Cursor doesn't move in S-Scan when moving the Mouse Cursor
- 642 Change the default value for Elmt Diameter of a mono circular probe
- 779 Overlapped UI tabs in Hungarian, German, Japanese, Slovak
- 1838 Change weld on curved surface with constant path focus breaks calibs
- 2025 We not supposed change dB during recording
- 2079 TCG curve cannot be edited after modifying the gain
- 2081 Error when adding a second scan on curved surface

#### Known Issues

- 32 File loaded from USB key cannot be saved after removing the key
- 40 Maximizing Merged C-scan view during acquisition clears the view
- 635 WiFi refresh button in configuration screen not working. WA turn OFF/ON the antenna
- 363 Wheel touch doesn't work while in velocity wizard WA use arrows
- 236 In some occasion a split DAC vertical lines is not drawn WA re-implement the DAC
- 231 Redundant info in 3D view or wrong abbreviation used for focal distance

# 2016-06-22 Veo+ 3.11.6

### **New Features**

- 178 New software option for PA-CSC
- 440 New example files for PA-CSC
- 1671 New UTDATA, UTCFG, PDF, IMAGE icons
- 1543 Auto TCG sweep with skips
- 701 Add WiFi IP adress in About Windows
- 1799 New layout implementation
- **579** Now default weld angle value is 30° (used to be 45°)
- 1416 Wedge PA angle auto-calibration wizard
- 1448 Review of calibration breakers relations
- 57 If USB unplug it now deletes recent files link
- 1627 Change Radius for Diameter
- 1684 Add IFT culling option in the beginning of TCG/DAC Wizard
- 1738 Replace "New Inspection Wizard" by "Create New Configuration"

#### Fixed Issues

- 638 Code doesn't accept mono refracted at angle 90°
- 1798 Cross Hair cursor doesn't show the measurement at its intersection in many views
- 322 F3 reset shortcut doesn't work when 2D quadrature encoded and Timed Base
- 609 Screen brightness parameter missing for Veo's
- 629 DGS Wizard Ends too fast
- 1615 Welcome screen battery indicators are cut off
- 1439 AQR indicator mis-behavior with 2 TOFD scans
- 1630 Going back in wizard replaces value to default

#### **Known Issues**

- 32 File loaded from USB key cannot be saved after removing the key.
- 40 Maximizing Merged C-scan view clears the view.
- **565** 3D views improvement for P&C functionalities.
- 635 WiFi refresh button in configuration screen not working. WA turn OFF/ON the antenna.
- 601 WiFi right password isn't recognize correctly after reboot WA re-enter password.
- 363 Wheel touch doesn't work while in velocity wizard WA use arrows
- 280 Measures in Part References don't consider Encoding Area offset+rotation
- 263 Reset all in Time-based should reset all data WA make a manual reset
- 236 Sometimes split DAC vertical lines are not drawn
- 231 Redundant info in 3D view or wrong abbreviation used for focal distance
- 406 Cross Hair Cursor doesn't move in S-Scan when moving the Mouse Cursor

### 2016-05-02 Veo+ 3.10.11

#### **New Features**

None

#### Fixed Issues

90 Error in FL calculation - Beam exit point outside wedge

# 2016-04-21 Veo+ Release 3.10.10

### **New Features**

- 1476 Update for multiple OS security fixes.
- 1584 New layout for 5 Scan that includes a B-Scan.

#### Fixed Issues

- **1397** Mono DAC interface.
- **1490** UT function noise.

# 2016-03-15 Veo + 3.10.8

First public release.

### **Known Issues**

- 32 File loaded from USB key cannot be saved after removing the key.
- 40 Maximizing Merged C-scan view clears the view.
- **565** 3D views improvement for P&C functionalities.
- 609 Screen brightness parameter missing.
- 635 WiFi refresh button in configuration screen not working. WA turn OFF/ON the antenna.
- 601 WiFi right password isn't recognize correctly after reboot WA re-enter password.
- 592 Auto FSH in DGS wizard not accurate WA make manual adjustment.
- 363 Wheel touch doesn't work while in velocity wizard WA use arrows.
- **322** F3 reset shortcut doesn't work when 2D quadrature encoded WA manual reset.
- 280 Measures in Part References don't consider Encoding Area offset+rotation.
- 263 Reset all in Time-based should reset all data WA manual reset.
- 236 Sometimes split DAC vertical lines are not drawn.
- 231 Redundant info in 3D view or wrong abbreviation used for focal distance.
- 1439 AQR indicator unespected behavior when having 2 TOFD scans.
- 1541 Part Thickness and geometry index offset breaks calibration